

(12) United States Patent Joshi et al.

(54) METHOD OF MANUFACTURING RADIO FREQUENCY (RF) COIL MULTI-DRIVEN RF BASED NEGATIVE ION SOURCE

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See application file for complete search history.

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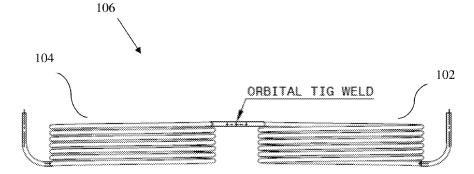
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7) ABSTRACT

A method of manufacturing a Radio Frequency (RF) coil for a multi-driven RF based negative ion source includes manufacturing a first coil and a second coil using tubes of stainless steel as a substrate material, coating the first coil and the second coil by orbital TIG welding after coating the first coil and the second coil by orbital TIG welding after coating the first coil and the second coil by orbital TIG welding after coating the first coil and the second coil to provide the RF coil for the multi-driven RF based negative ion source.

9 Claims, 8 Drawing Sheets



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